

# **TE24**

# **TEMAZINC 99 TEMACOAT RM 40**

The epoxy systems TE24 are recommended for steel surfaces exposed to chemical and other special stress. The primer of the system, TEMAZINC 99, a zinc rich epoxy paint offers a cathodic protection for the steel. Steel constructions, which are treated with TE24 systems, are very resistant against damages during transport and installation. The systems are suitable for application both in the field and in painting shops.

| Corrosivity categories/durability according to ISO 12944 | Tikkurila Coatings code | Treatment |  |
|--|-------------------------|-----------|--|
|  |                         |           |  |
| Steel surfaces   |                         |           |  |

| S1.29, S3.21, S4.19   | TE24           | EPZn(R)EP160/ | 2-FeSa2½      |
|---|----------------|---------------|---------------|
| Corrosivity categories/durability C3-H, C4-L                  | TEMAZINC 99    |               | 40 µm         |
| Steel surfaces exposed mild gas and chemical dust. E.g. upper | TEMACOAT RM 40 |               | <u>120 µm</u> |
| parts of framework for soda-lye tanks.                        |                | DFT           | 160 µm        |

| S1.32, S3.22, S4.20   | TE24           | EPZn(R)EP200/ | /3-FeSa2½ |
|---|----------------|---------------|-----------|
| Corrosivity categories/durability C3-H, C4-M                        | TEMAZINC 99    |               | 40 µm     |
| Steel surfaces in industrial and maritime environment with moderate | TEMACOAT RM 40 |               | 2 x 80 µm |
| humidity and salinity.  |                | DFT           | 200 µm    |
| According to SFS 5873, system S4.20.                                |                |               |           |

| S1.35, S4.21  | TE24           | EPZn(R)EP240/3-FeSa21/2 |
|---|----------------|-------------------------|
| Corrosivity categories/durability C4-H                              | TEMAZINC 99    | 40 μm                   |
| Steel surfaces in industrial and maritime environment with moderate | TEMACOAT RM 40 | <u>2 x 100 μm</u>       |
|   |                |                         |

DFT 240 µm humidity and salinity.

Marking of paint systems: TE24-SFS EN ISO 12944-5/S4.20 (EPZn(R)EP200/3-FeSa21/2)

**COLOURS** The product is tintable with TEMASPEED colorants, thus ensuring the possibility to get shades from RAL-, BS-, NCS- and other colour cards.

**SUITABLE SHOP PRIMERS** SD ZINC 1000 HA, zinc silicate (Temporary protection, before TEMAZINC 99 application the shop primer has to be removed)

## **SURFACE PREPARATION**

Remove firm contaminations in order to make the cleaning easier. Remove salts, grease and oil with a suitable detergent. Rinse the surfaces thoroughly with water. (ISO 12944)

#### Steel surfaces:

Blast clean steel surfaces to preparation grade Sa21/2. (ISO 8501 - 1)

#### **APPLICATION CONDITIONS**

The surface must clean and dry and the surface temperature should remain at least 3 °C/5 °F above the dew point. During application and drying the temperature of the air, paint and surface should be a minimum of + 10 °C/50 °F. The relative humidity should not exceed 80 %.

#### **APPLICATION**

The paint should be mixed thoroughly before application and then applied in an even coat on the dry and clean surface. Application with airless or conventional spray, brush or roller. Stripe coating of sharp edges, welding seams etc. should be done by brush or roller.

### **MAINTENANCE PAINTING**

#### Maintenance

Touch-up painting is sufficient for maintenance when the rust grade is Ri1 - Ri3. ( ISO 4628-3 )

Damages caused by transport or installation may also be repaired by touch-up painting. Remove all loose paint, clean rusty areas according to system demands. On steel surfaces small areas can be grinded or wire brushed to preparation grade St2 (SFS-ISO 8501-1).

Level off the edges between the old paint film and the cleaned up areas. When using blast cleaning, be sure that there are no cracks in the remaining paint film. If the entire surface has to be overcoated, abrade the old topcoat to a rough finish. Remove all dust and other cleaning residues. Apply primers and finish according to the original paint system, qualities and film thicknesses.

## Repainting

When the rust grade is Ri4 or Ri5, the entire coating must be renewed. Remove the old paint film and clean the surfaces to preparation grade Sa 2½. Recoat in accordance with the original paint system.

#### PRODUCT INFORMATION

More detailed product information is available in respective data sheets.

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